

### **Abstract**

A tool holder (10) for a tool which can rotate about an axis of rotation (D) comprises a clamping shank (18) which, in an end shank region, has a clamping formation (14) with an accommodating opening (16) which is central in relation to the axis of rotation (D) and is intended for accommodating a retaining shank of the tool, there being provided, on the lateral circumference of the accommodating opening (16), at least one clamping surface for securing the retaining shank of the tool with press-fit action. According to the invention, on an axial section which forms an axial bracing section (VA), the tool holder (10) has a bracing arrangement (20) which, at least during operation of the tool holder (10), subjects the tool holder (10) to a bracing force ( $V_k$ ) with a bracing force component ( $V_k$ ) acting in the axial direction.

(Figure 1)